

NID MACHINE SPECIFICATION SYSTEM

MACHINE TYPE: MOGUL
 MOGUL TYPE: M301-P
 SERIAL No: MO462
 SPEC ISSUE No: 5

WORKS ORDER: 10816
 SHIPPED DATE: 15/02/1997

CUSTOMER: PRYDES
 COUNTRY: AUSTRALIA
 CITY: METFORD, NSW

ORIGINAL OWNER: PRYDES
 COUNTRY: AUSTRALIA
 CITY: MAITLAND, NSW

GENERAL SPECIFICATION

FEEDER: YES TRAY CYCLE: 15"
 DEMOULDER: YES TRAY DWG:
 BUCK: YES TRAY SIZE: 813x368x29x46x51
 DEPOSITOR: YES LUBRICATION: NO
 STACKER: YES HYDRAULICS: NO
 UNDERFEED: YES PNEUMATICS: NO
 GUARDING: NO DUSTER: YES
 TRAY LOADER: NO
 LANGUAGE: ENGLISH
 COLOR: RAL 9010
 COMMENTS:

AUXILIARY EQUIPMENT

OILER: No
 INPUT: No
 OUTPUT: No
 SANDER: No
 INPUT: No
 OUTPUT: No
 SPAREPARTS: No
 COMMENTS: 48 Sq M DUST COLLECTOR MOUNTED OVER DEMOULDER

(ALWAYS CHECK INDIVIDUAL MACHINE MACHSPEC FOR EXACT SPECIFICATIONS)

LASER: No
 REVERSING CONVEYOR: No
 MISC CONVEYOR: Yes
 FREE STANDING VIBRATORY FEEDER: No
 VORTEX DRYER: No
 VORTEX COOLER: No
 DUST COLLECTOR: Yes
 SCREW CONV: No
 TRACK SYSTEM: No
 DYNAFLOW: No

DEPOSITOR

HOPPER1: 4 COMPS
 HOPPER2: NO
 HOPPER3: NO
 HOPPER4: 4 COMPS
 HOPPER5: NO
 HOPPER6: NO
 HOPPER STEAM
 HEATING: NO
 PUMP
 HEATING: NO
 PUMPS: (1) 424X211894 SBS CONSTRUCTION WITH STD VALVE BAR
 COMMENTS: AUX HOPPER TO BE FITTED IN FUTURE

DEPOSITOR TYPE: NON TANDEM
 FRAME TYPE: D.H.
 FRAME DWG:
 FRAME LENGTH: 2245
 UNDERFEED
 EXTENSION:
 DRIVE DWG: 1700-9015A
 NOZZLE HEIGHT DWG:
 NOZZLE PLATES:
 PISTON BARS:
 TRAYS per Min: 6 - 20
 CIS: NO
 VALVE BAR: PNEUMATIC
 TRAY DEPOSITING CENTERS:
 PUMP'S CENTER
 DISTANCE:
 TRAY TRANSPORT:

BUCK

FRAME LENGTH: 2394
 FRAME DWG: 3816-9000E
 SIFTER MESH: NO
 SIFTER MESH: N/A
 SIEVEDRUM MESH: N/A
 GOODS CLEANING: AIR SPINNERS IN DEMOULDER
 TIPPER ARMS: SEE DEMOULDER
 PRINTER: MECHANICAL DRIVE *
 COMMENTS: *MOULDBOARD HAS NO BLOCKS & IS FRONT LOADED INTO PRINTER

STARCH CIRCULATION DWG: SEE DEMOULDER
 STARCH CIRCULATION: INTERNAL
 STARCH RESERVOIR: NO
 BETWEEN TRAY BRUSH: MECHANICAL
 GOODS CONVEYOR POSITION: SEE DEMOULDER
 GOODS CONVEYOR LAYOUT: N/A
 UNDERFEED WIDTH: 769

STACKER and FEEDER

FRAME SIZE: 2825 x 1232
 TRAY TRANS: DOUBLE PALLET
 STACK GAP: 90
 PALLET DWG: 8600-9048B
 PALLET ENTRY TYPE: No 3 CS
 PALLET EXIT TYPE: No 7 CS
 COMMENTS:

TRAYS IN SUB-STACK: 4
 CLAMPS per CHAIN: 5
 CLAMP PITCH: 4.4"
 STACK HEIGHT: 2029
 TRAYS per STACK: 44
 STACKS AT RUNIN: 4
 STACKS AT RUNOUT: 3
 FEEDER CLAMP FOOT: 160
 STACKER CLAMP FOOT: 166
 CLAMP PROBE DWG: 8020-9008
 CLAMP PROBE HEIGHT: 188
 CLAMP PROBE VARIANT: 4

ELECTRICAL EQUIPMENT

VOLTS: 415
 PHASE: 3
 CYCLE: 50
 NEUTRAL: NO
 EARTH:
 TRANSFORMER:
 MOTOR ISOLATORS:
 ABSOLUTE ENCODERS:
 INDICATING LIGHTS:
 COMMENTS: M10 ELECTRONIC VARIABLE SPEED

WIRING: NON IEC STANDARD
 P.L.C: ALLEN BRADLEY
 CONTROL PANEL: FREE STANDING
 EQUIPMENT: SIEMENS
 LIMIT SWITCH: SIEMENS
 PROX SWITCH: SIEMENS
 REMOTE STATION: SIEMENS
 PUSH BUTTONS:
 SELECTOR SWITCH:
 SAFETY GATE SWITCH: