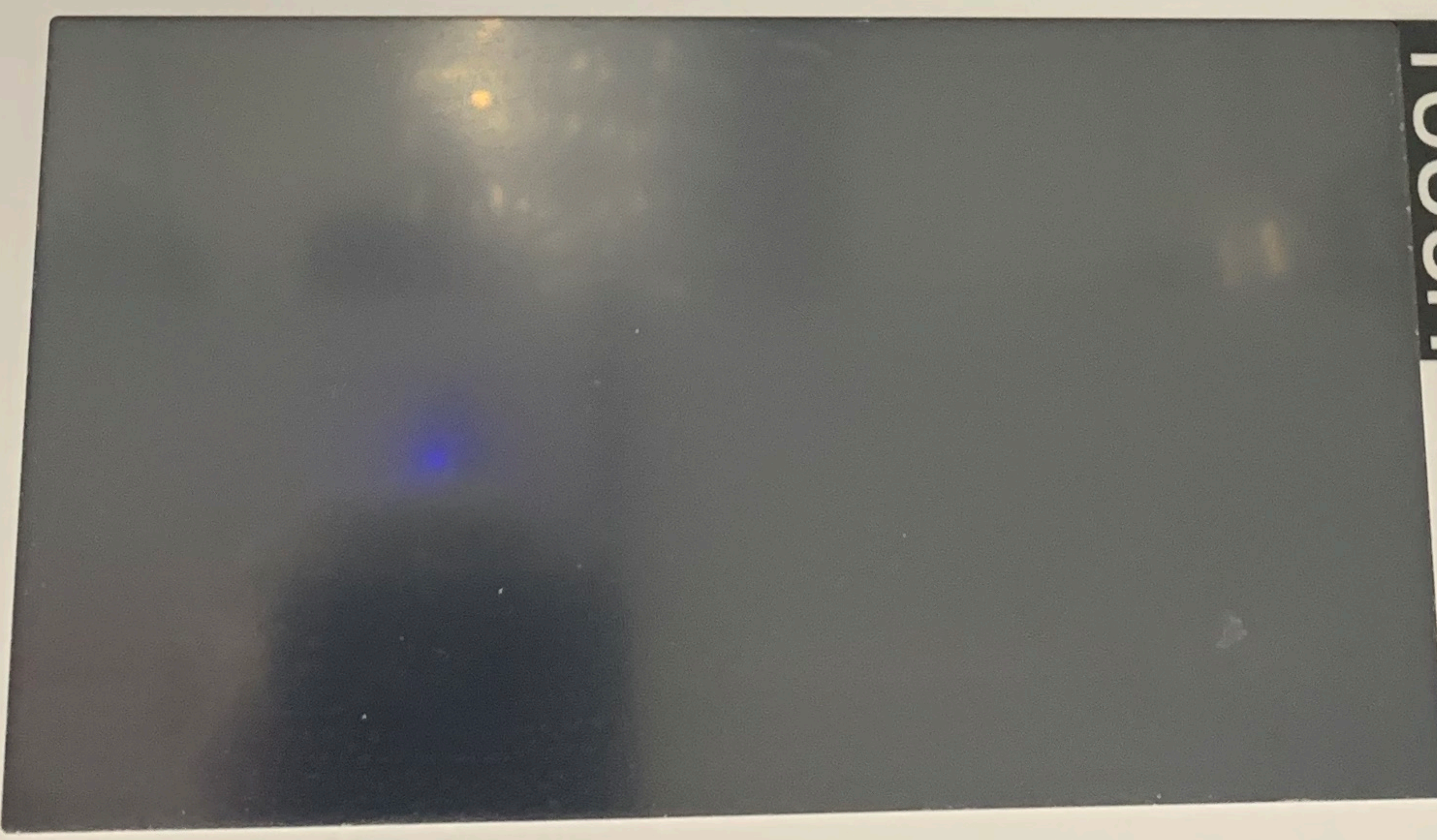
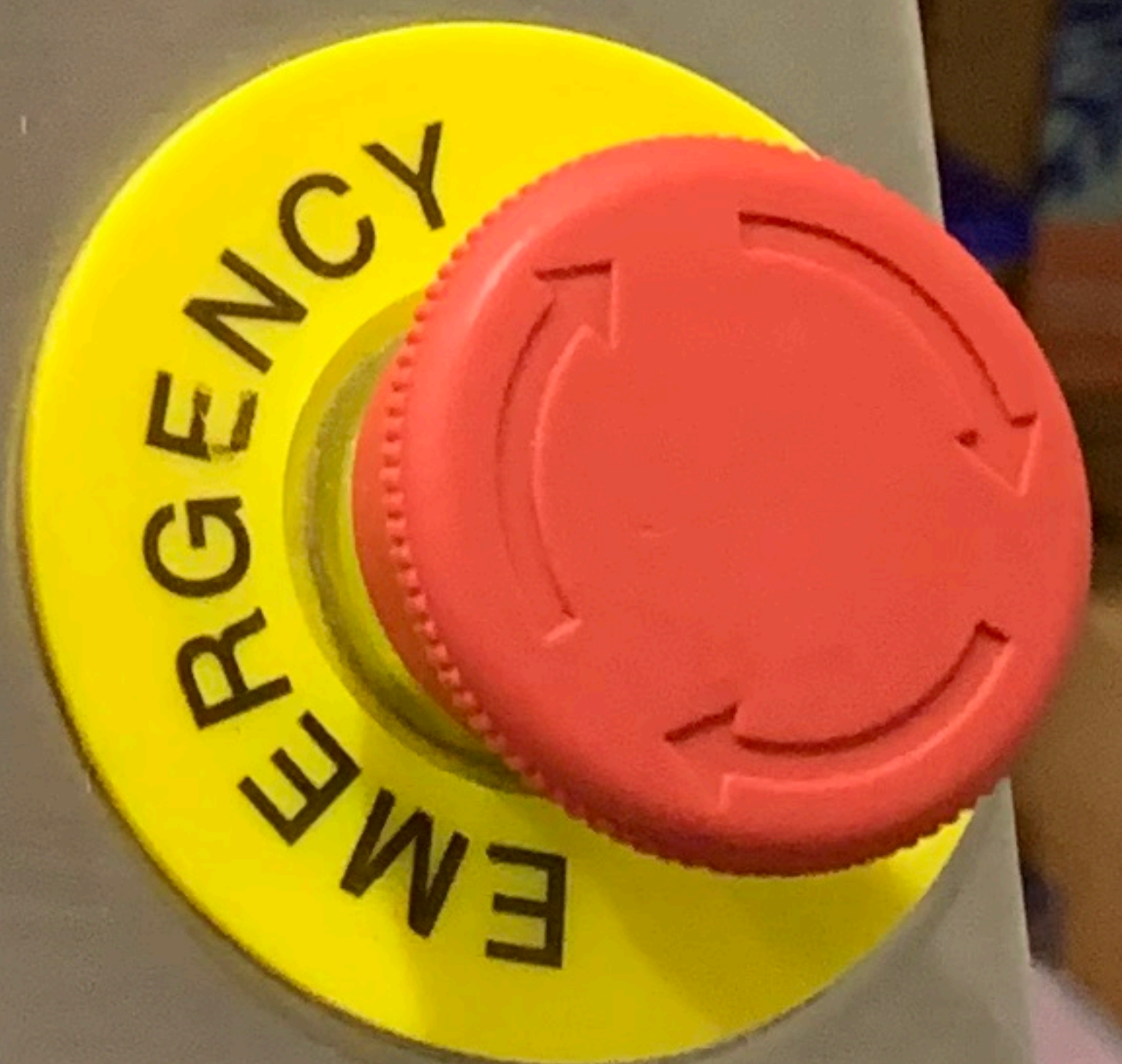


SIEMENS

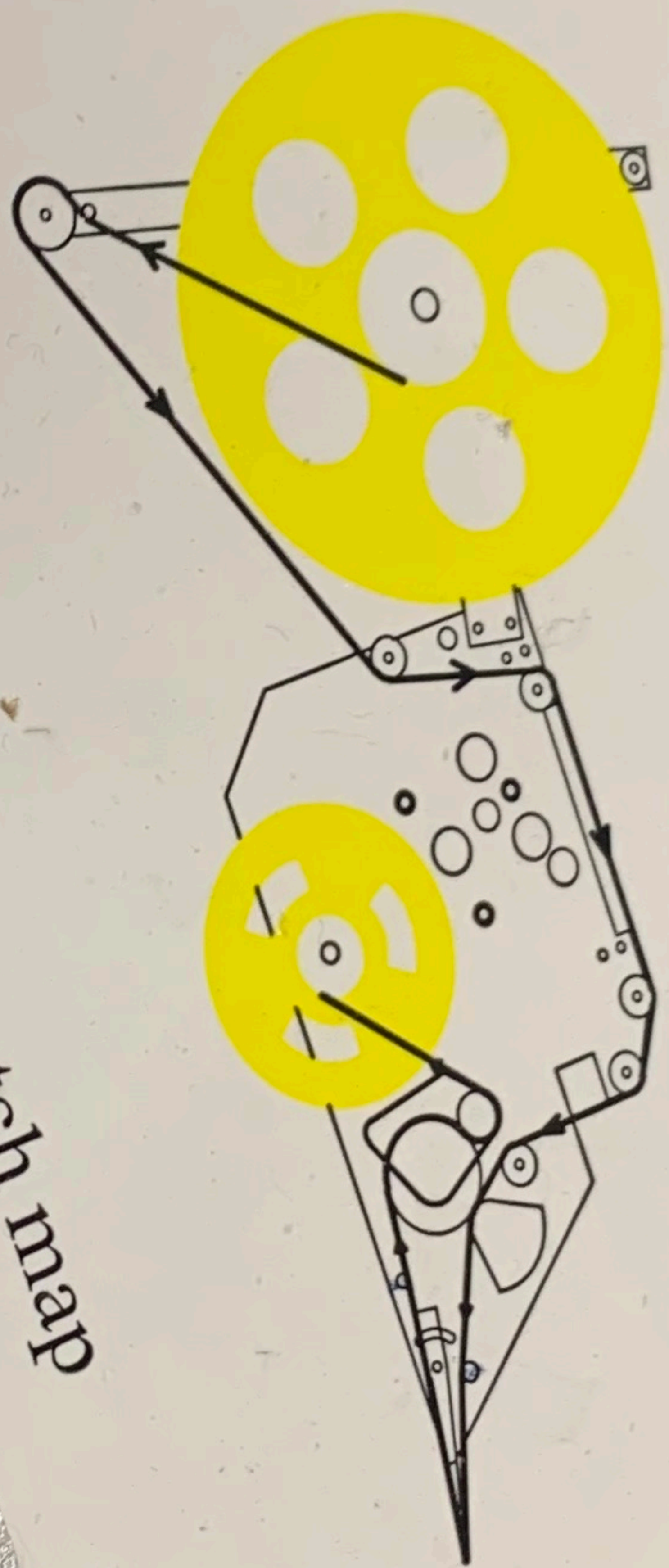
SMART LINE



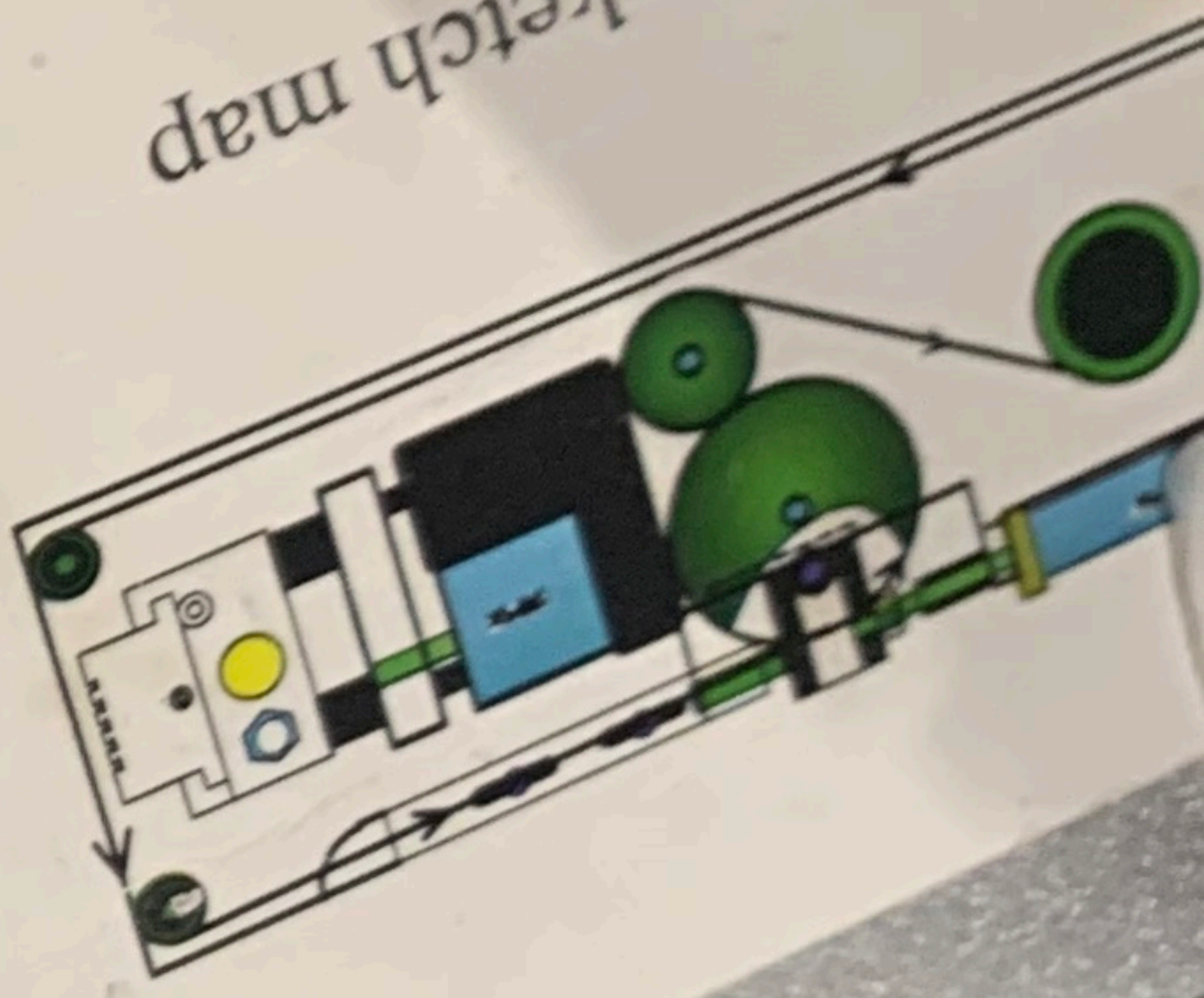
TOUCH



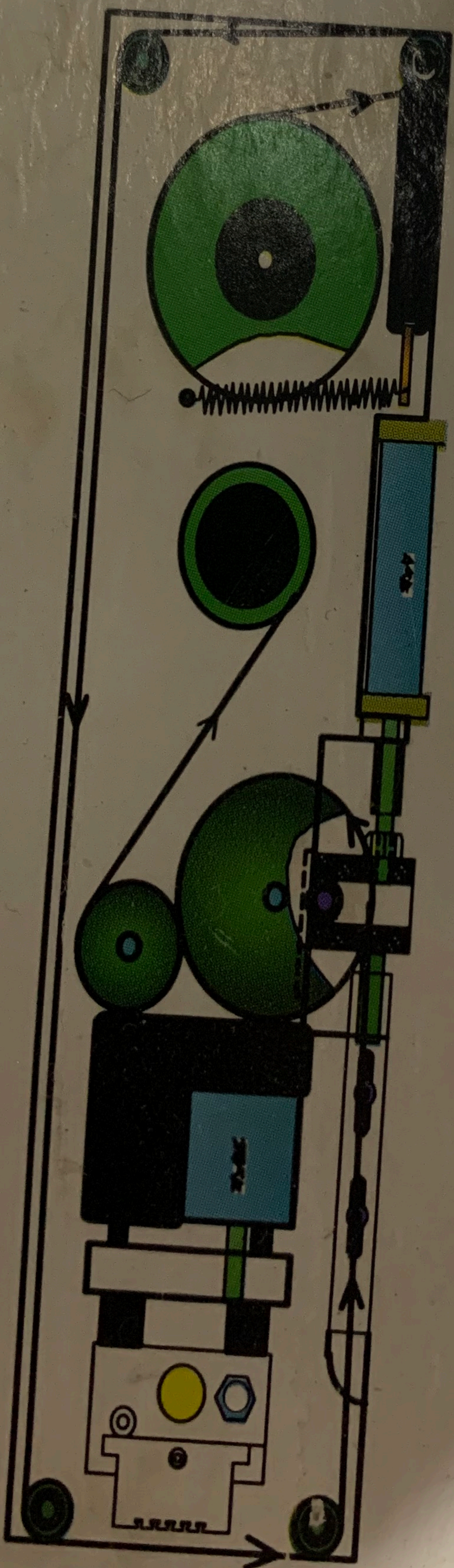
Label direction sketch map



Printer device sketch map



Printer device sketch map





DISCONNECT POWER
FOR SERVICE

DEBRANCHER
POUR ENTRETIEN



EMBALLAGE

SATURN

PACKAGING

MONTREAL, CANADA (514) 956-1603

www.saturnpackaging.com

SERIAL NO.: B9104BLSK2392

TYPE: LAWA-A

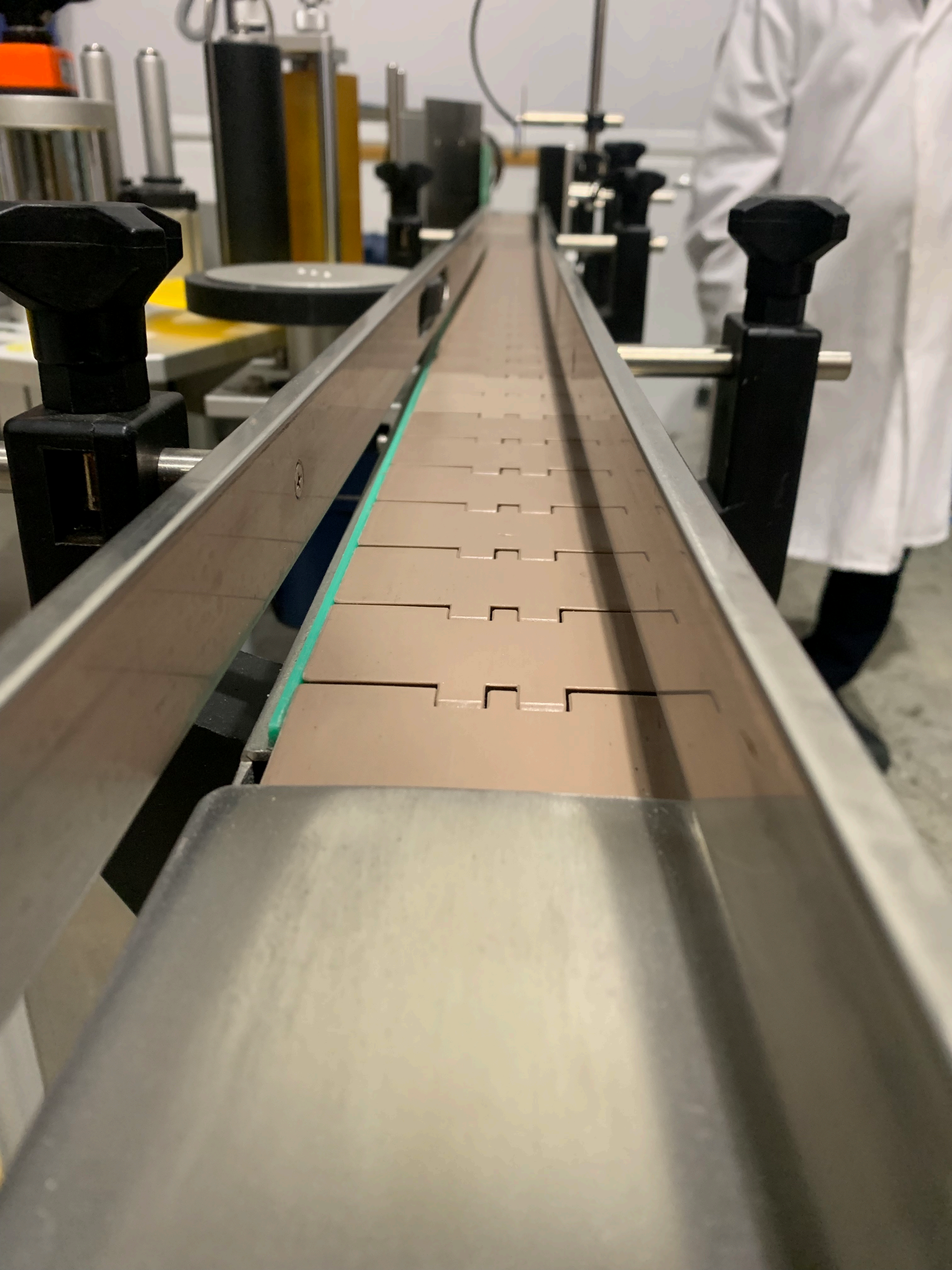
MODEL NO.: SK1

VOLTAGE: 110

HZ: 60

PH: 1

AMPS: 15





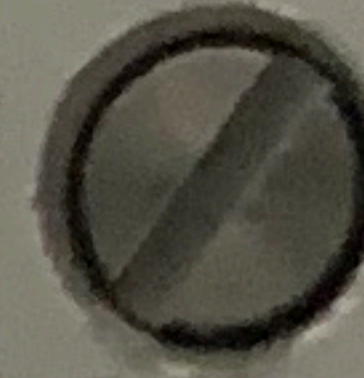
Check
products sensor

FS-N18N
BROWN 12-24V DC
BLUE 0V
BLACK OUT (24V 1000mA)

Signal



Sens



1. Basic adjustment:
turn that
LED1 = LED2
2. Sens adjustment:
turn that LED Sens
switches On & Off

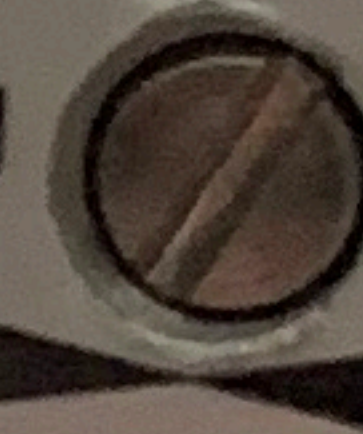
LED2



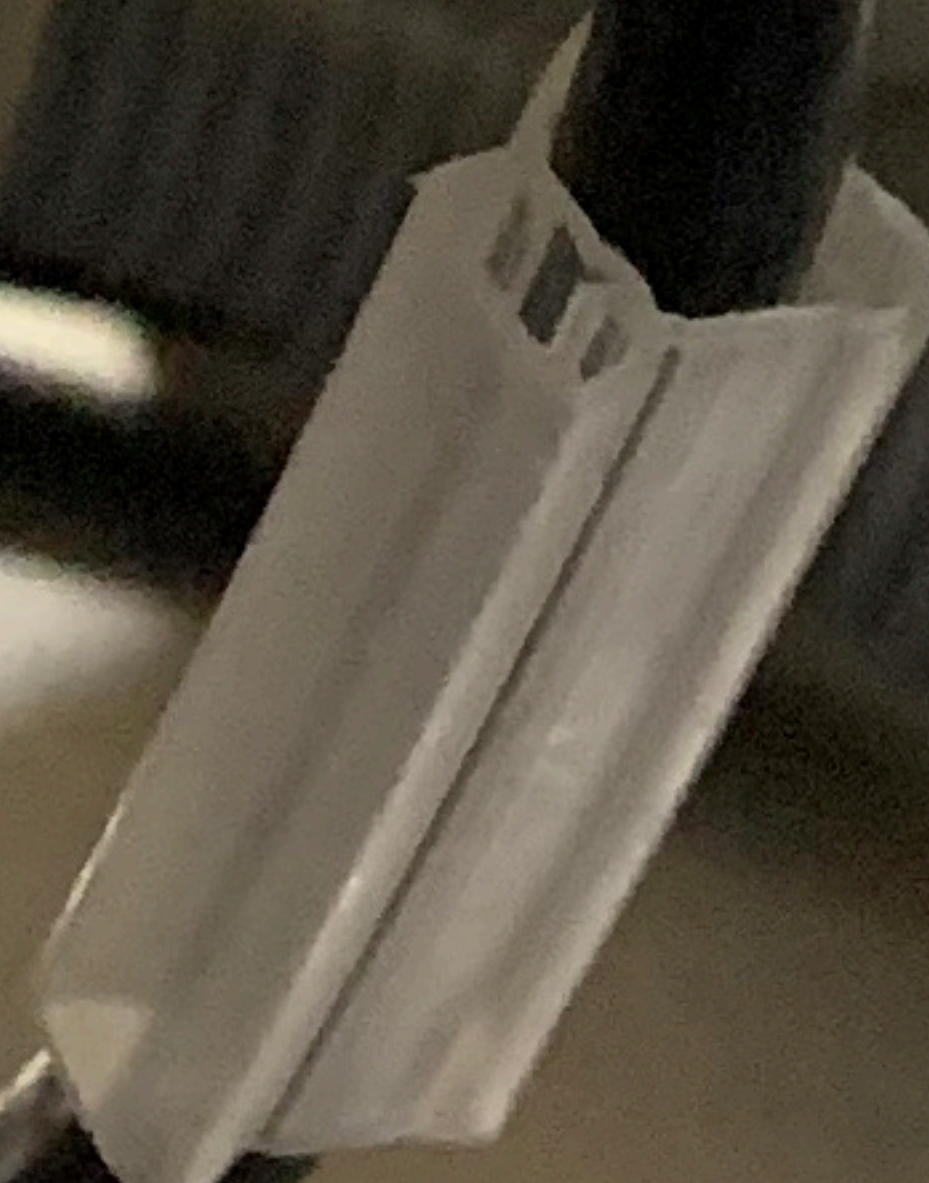
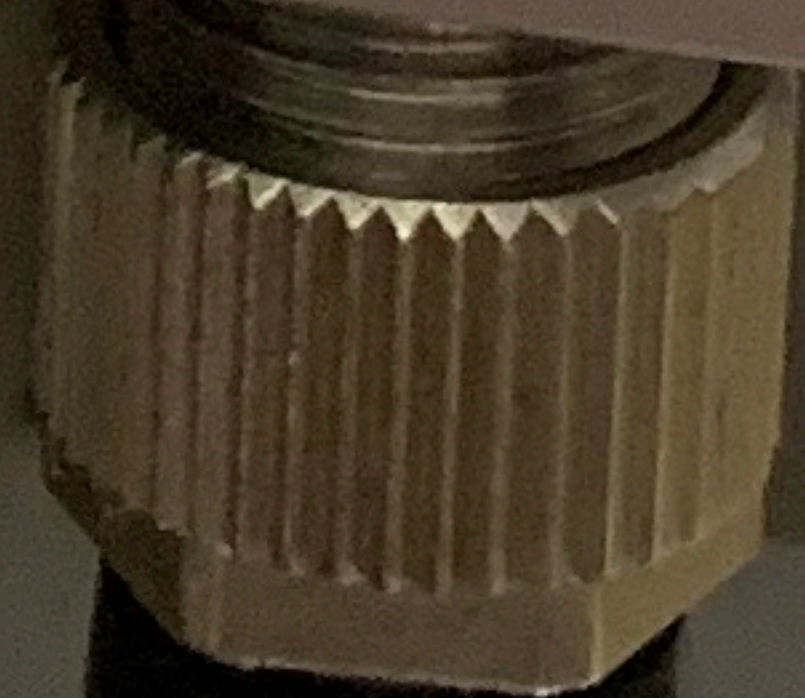
LED1



Basic



Check LED
SENSOR

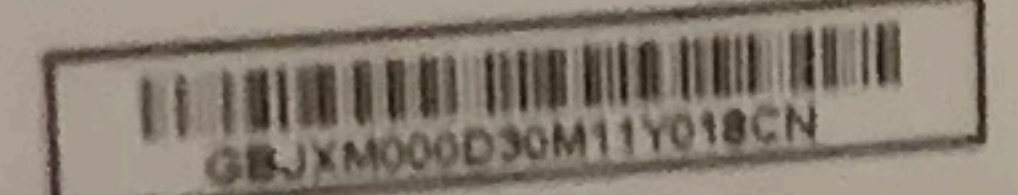


JSCC®

90GK10HK

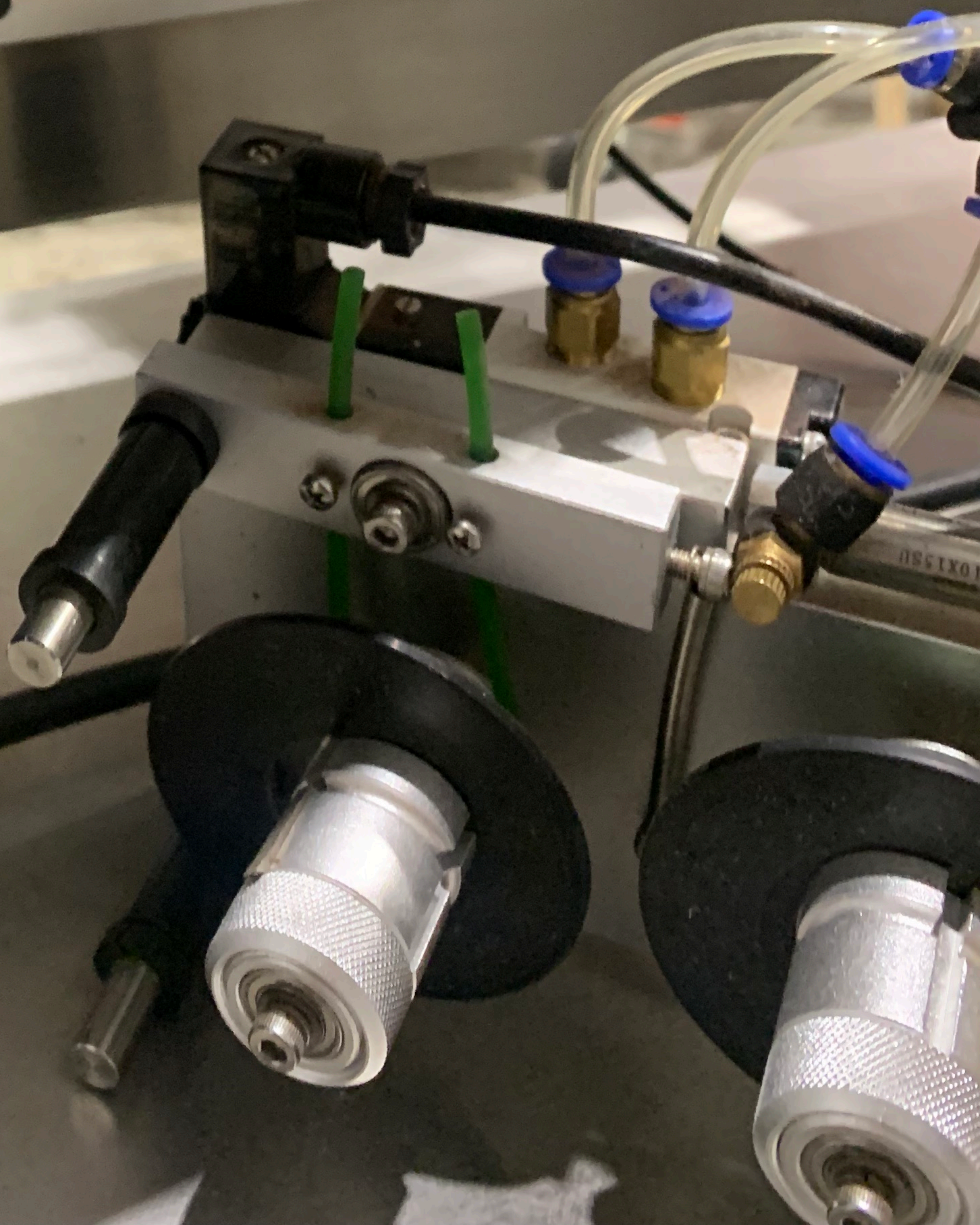
1 : 10

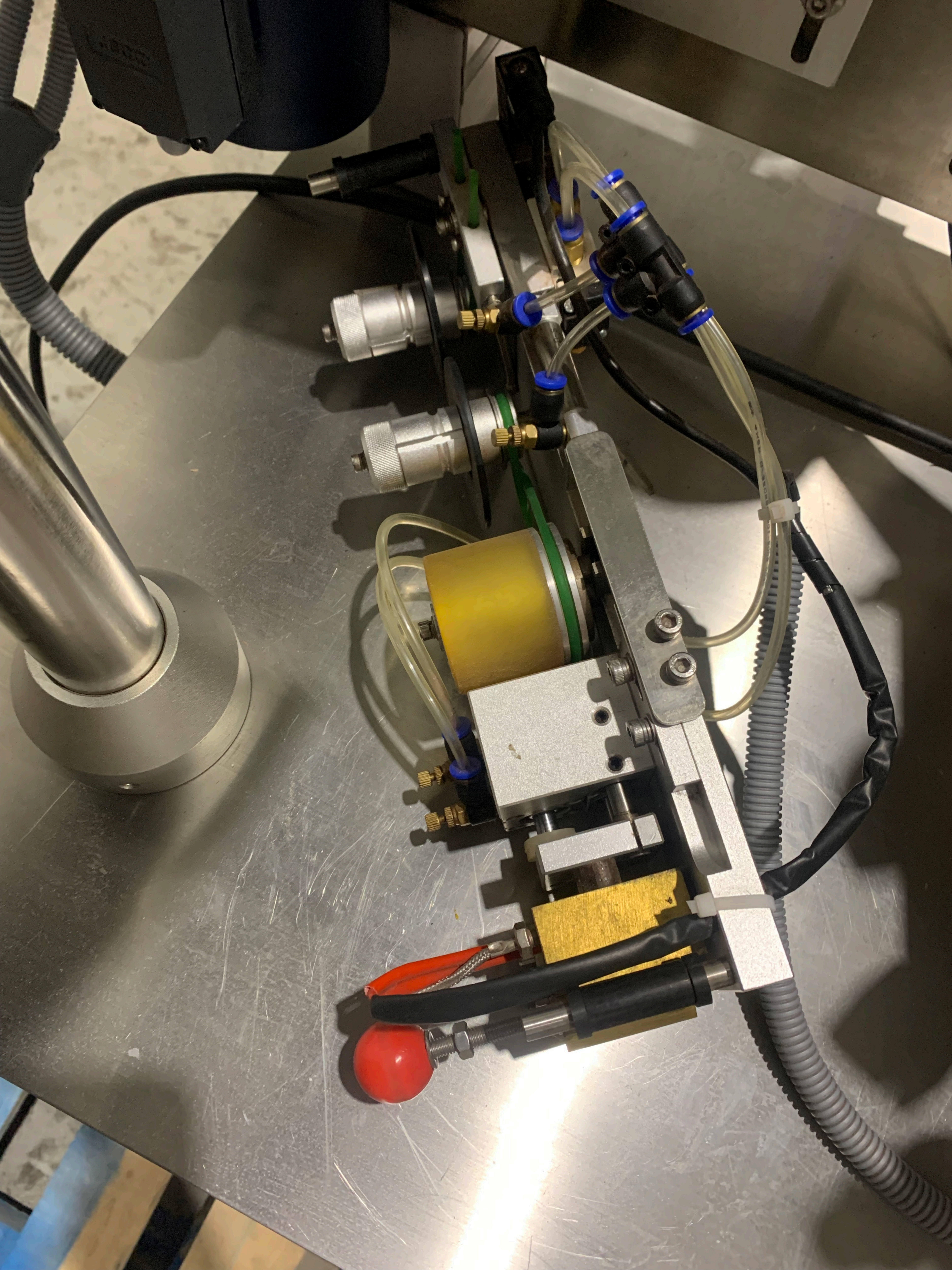
CE



JSCC AUTOMATION CO., LTD.

JSCC





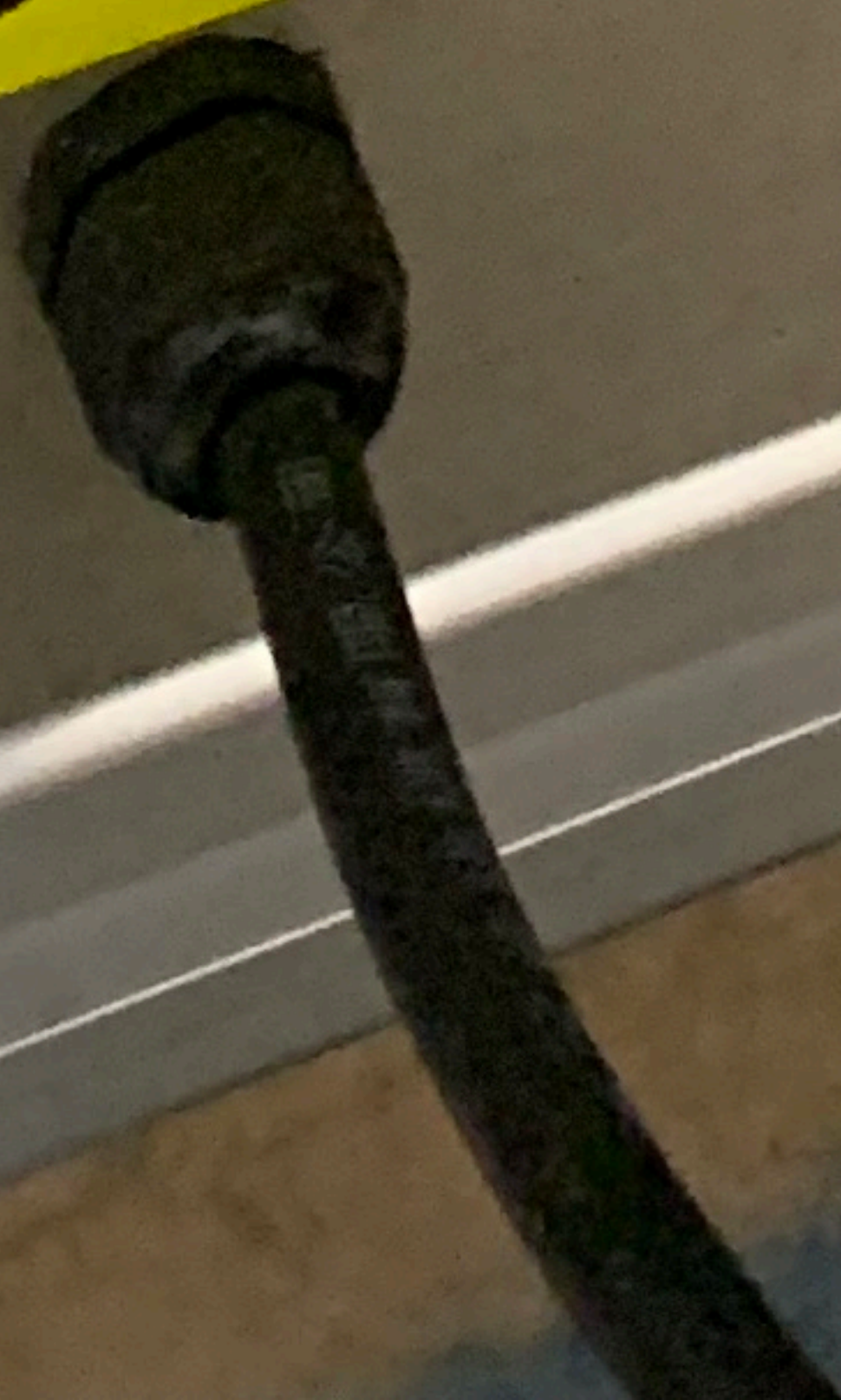


turn off ← → turn on

DISCONNECT POWER
FOR SERVICE
DEBRANCHER
POUR ENTRETIEN



AC 110V



Pour pots de 40 ml

Auto operation

KT918HMM-39 LSS7-00010-05

Counter

1701

B

Clear

Batch C.

0

B

Reset

Set Batch

0

B

Label Speed

2050

Hz

Label Pulse

4000

P

Label Delay

70

ms

Code Time

5

0 ms

Label Pos

9.5

P

Main Speed

24

Hz

Code Off

Label Test

Space Motor

Main Motor

STOP

Alarm Reset

Pour pots de 210 ml

Control inverter

VFD-L
0.2kW
220V 1 PHASE

WARNING

Read the user manual before operation.
Disconnect power before opening.
Do not touch AC power terminals.
Do not touch VFD fan blades.

Terminal block with various wires labeled: 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100.

PLC RELAY R1-R3 FUSE F1-F4 Air switch

SIEMENS SIMATIC S7-200 SMART PLC

Relays: CHNT

Fuses: Schneider

Air switch: Schneider

DC24V POWER

DC24V POWER SUPPLY

Temperature controller

Separate products speeder

JSCC MCU

TRANSFORMER

625 60-400 115

180 22

2050

Pour pots de 210 ml

Code	Quantité	Unité	Remarque
12206	4	kg	
12207	4	kg	
12208	4	kg	
12209	4	kg	
12210	4	kg	
12211	4	kg	
12212	4	kg	
12213	4	kg	
12214	4	kg	
12215	4	kg	
12216	4	kg	
12217	4	kg	
12218	4	kg	
12219	4	kg	
12220	4	kg	
12221	4	kg	
12222	4	kg	
12223	4	kg	
12224	4	kg	
12225	4	kg	
12226	4	kg	
12227	4	kg	
12228	4	kg	
12229	4	kg	
12230	4	kg	
12231	4	kg	
12232	4	kg	
12233	4	kg	
12234	4	kg	
12235	4	kg	
12236	4	kg	
12237	4	kg	
12238	4	kg	
12239	4	kg	
12240	4	kg	
12241	4	kg	
12242	4	kg	
12243	4	kg	
12244	4	kg	
12245	4	kg	
12246	4	kg	
12247	4	kg	
12248	4	kg	
12249	4	kg	
12250	4	kg	
12251	4	kg	
12252	4	kg	
12253	4	kg	
12254	4	kg	
12255	4	kg	
12256	4	kg	
12257	4	kg	
12258	4	kg	
12259	4	kg	
12260	4	kg	
12261	4	kg	
12262	4	kg	
12263	4	kg	
12264	4	kg	
12265	4	kg	
12266	4	kg	
12267	4	kg	
12268	4	kg	
12269	4	kg	
12270	4	kg	
12271	4	kg	
12272	4	kg	
12273	4	kg	
12274	4	kg	
12275	4	kg	
12276	4	kg	
12277	4	kg	
12278	4	kg	
12279	4	kg	
12280	4	kg	
12281	4	kg	
12282	4	kg	
12283	4	kg	
12284	4	kg	
12285	4	kg	
12286	4	kg	
12287	4	kg	
12288	4	kg	
12289	4	kg	
12290	4	kg	
12291	4	kg	
12292	4	kg	
12293	4	kg	
12294	4	kg	
12295	4	kg	
12296	4	kg	
12297	4	kg	
12298	4	kg	
12299	4	kg	
12300	4	kg	

Pour pots de 750 ml

Send label servo driver Conveyor inverter

PLC

RELAY R1-R3

FUSE F1-F4

Air switch

DC24V POWER

MEGA VFD-L 0.2KW 230V 1 PHASE

WARNING

625

2076

Paramètre	Unité	Valeur
U _{nom}	V	230
I _{nom}	A	1.5
P _{nom}	W	450
f _{nom}	Hz	50
n _{nom}	tr/min	1450
T _{nom}	min	120
f _{max}	Hz	60
n _{max}	tr/min	1800
T _{max}	min	30

Pour points de 40 m/s

Paramètre	Unité	Valeur
U _{nom}	V	230
I _{nom}	A	1.5
P _{nom}	W	450
f _{nom}	Hz	50
n _{nom}	tr/min	1450
T _{nom}	min	120
f _{max}	Hz	60
n _{max}	tr/min	1800
T _{max}	min	30

Pour points de 210 m/s

Paramètre	Unité	Valeur
U _{nom}	V	230
I _{nom}	A	1.5
P _{nom}	W	450
f _{nom}	Hz	50
n _{nom}	tr/min	1450
T _{nom}	min	120
f _{max}	Hz	60
n _{max}	tr/min	1800
T _{max}	min	30

Pour points de 750 m/s

Check label
sensor





4

5

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GF

64

65

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71

72





5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25

2F



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ft

30th
IN

STANLEY

PR. APPT'D
NO. 559 TC

0



TOUCH



SAFETY

J-10-E-10









SMART LINE
TOUCH
STOP

As //