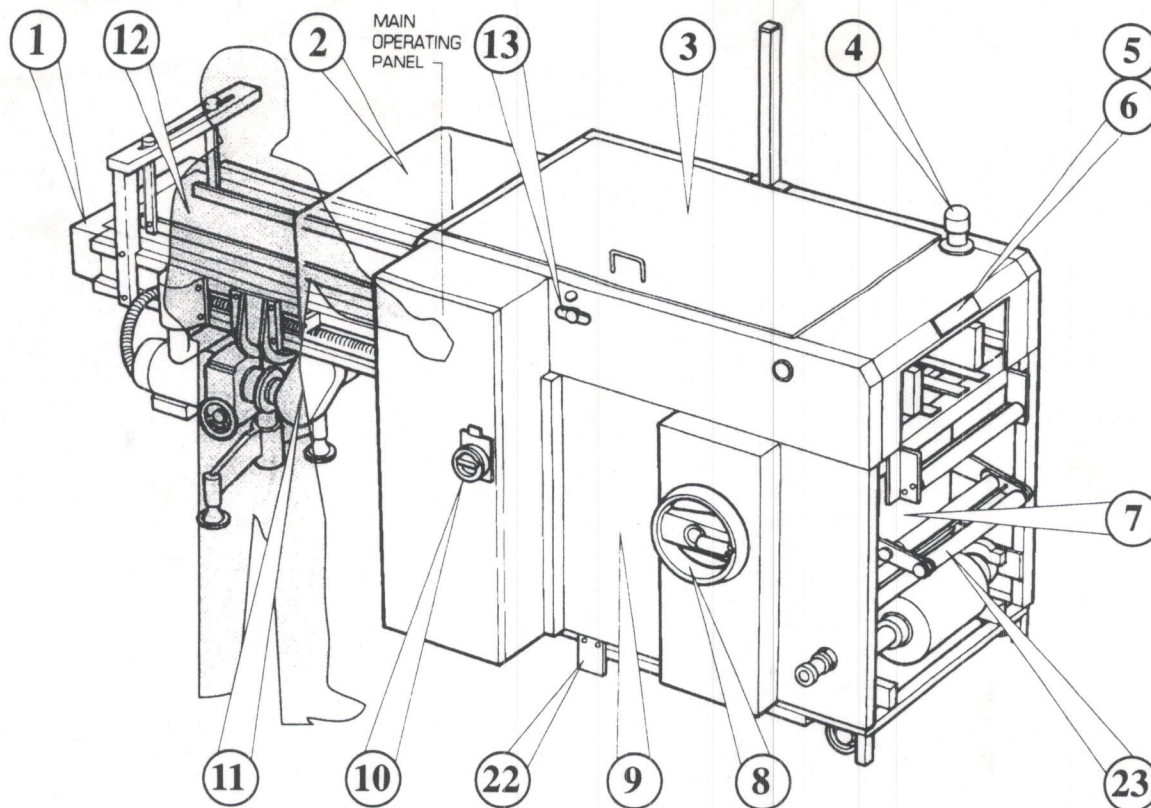


SIZE M.M	Guillotine SETTING	FILM DRAW SETTING	DEAD PLATE	STOP	ELEVATOR	PUSHER & CLOSERS	FILM WIDTH
132x39x32	66	1.8	1	1	1	1	6 13/16"
144x77x73	142	9.7	2	2	2	2	9 1/8"
105x35x35	68	1.0	3	3	3	3	6"
103x38x38	72	2.2	4	1	4	3	6"
142x70x35	102	6.4	5	5	5	3	7 1/2"
179x51x51	85 90	6.2 5.9	12	12	6	6	9 3/8"
175x53x53	97	6.4	7	7	7	6	9 3/8"
80x84x55	133	9.0	8	8	8	6	6
142x67x67	129	8.8	9	9	9	9	8 3/4"
75x75x65	121 150 135	9.2 8.8 9.1	10	10	10	9	6 3/8"
201x56x56	98	7.0	11	11	11	6	10 7/8"
130x48x48	88	5.3	6/12	12	12	12	7 1/2"
132x38x38	72	2.2	4	1	1	3	7 1/2"
	73	2.6	13	13	13	13	6 3/8"
65x65x56	110	7.4	14	14	14	14	6
	66	2.2	1	13	13	2/13	7 3/8"



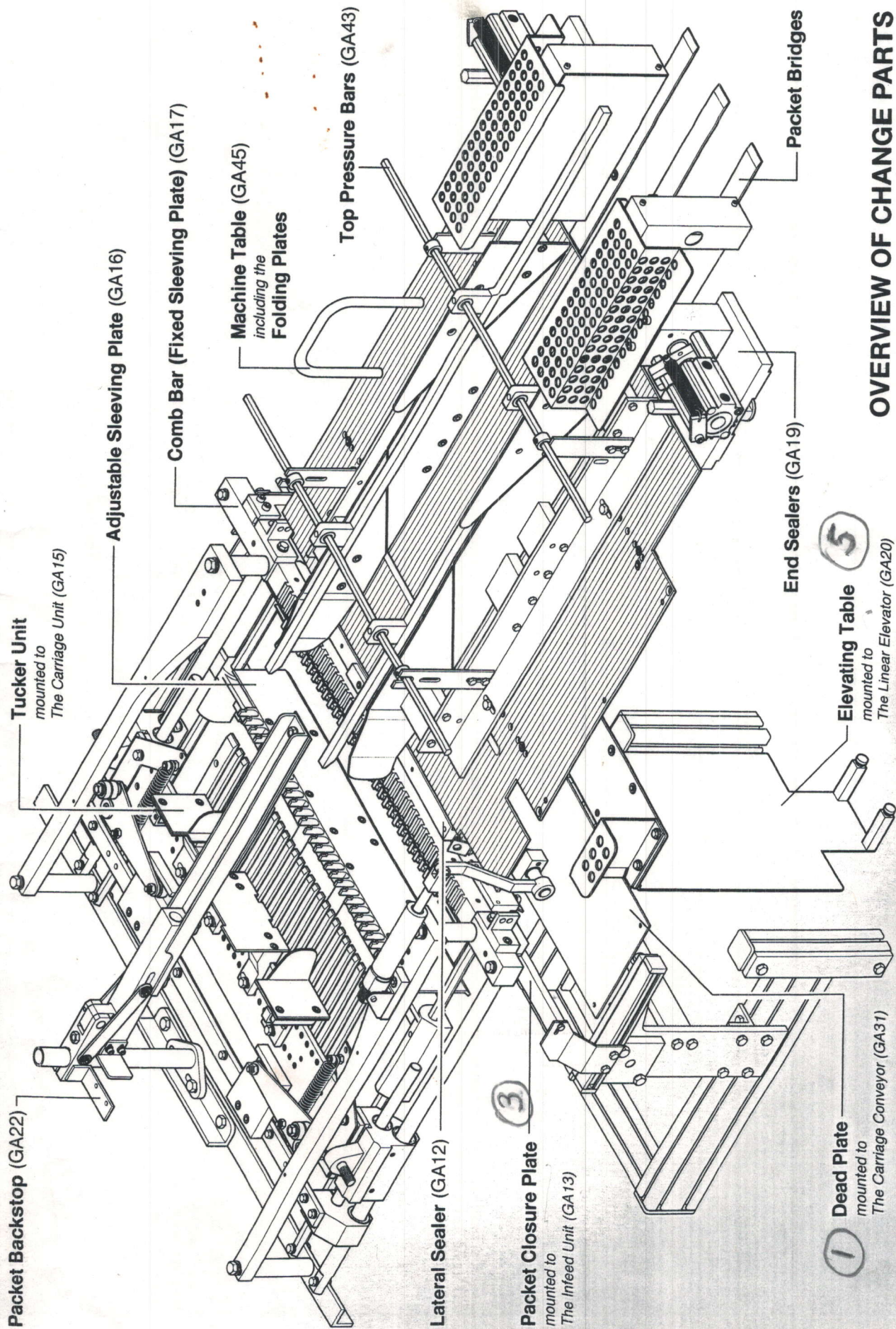
HA.0002

B Series Front Feed Machine

Hazard Analysis and Risk Assessment

Issue A - 10/94

MECHANISM	HAZARD	INJURY	RISK	SAFEGUARD SELECTED
① CONVEYOR PULLEY	DRAWING IN	BRUISE	MEDIUM	FIXED GUARD, ACCESS <4mm OR INSIDE MACHINE FIXED AND INTERLOCKED GUARDS - BSEN 349:1993
② MACHINE MECHANISM	CRUSHING	AMPUTATION	HIGH	TUNNEL GUARD >850mm - BSEN 294:1992
③ MACHINE MECHANISM	CRUSHING	AMPUTATION	HIGH	INTERLOCKED GUARDS AND MACHINE SAFETY BRAKE
④ EMERGENCY STOP	—	—	—	EN 60204
⑤ SEALING BARS	BURNING	BURN	HIGH	INTERLOCKED GUARDS, FIXED GUARD WARNING LABELS INSIDE MACHINE
⑥ SEALING BARS	BURNING	BURN	HIGH	WARNING LABELS EXTERNAL TO MACHINE
⑦ MACHINE MECHANISM	CRUSHING	AMPUTATION	HIGH	FIXED GUARDS EN 349:1993
⑧ HANDWHEEL	ENTANGLEMENT	VARIOUS	HIGH	INTERLOCKED AND ELIMINATED BY DESIGN
⑨ MACHINE MECHANISM	CRUSHING	AMPUTATION	HIGH	FIXED GUARDING AND MACHINE SAFETY BRAKE
⑩ ELECTRIC COMPONENTS	ELECTROCUTION	DEATH	HIGH	INSULATION TO EN 60204
⑪ CONVEYOR DRIVE	CRUSHING	BRUISE	HIGH	FIXED GUARD
⑫ CONVEYOR BELT	FRICTION	BURN	LOW	NO ACTION
⑬ COMPRESSED AIR	HIGH PRESSURE FLUID INJECTION	DEATH	UNLIKELY	USER WARNED OF HAZARD IN MACHINE MANUAL
14 ROTATING MECHANISMS	EJECTION OF PARTS	VARIOUS	UNLIKELY	MACHINE WILL MALFUNCTION BEFORE HAZARD ARISES
15 MOVING MACHINE	LOSS OF STABILITY	VARIOUS	FORESEEABLE	USER WARNED OF HAZARD IN MACHINE MANUAL
16 LOADING REELS	SLIP, TRIP & FALL	VARIOUS	FORESEEABLE	USER WARNED OF HAZARD IN MACHINE MANUAL
17 CONTROL CIRCUITS	ELECTROMAGNETIC INTERFERENCE	AMPUTATION	FORESEEABLE	EMERGENCY STOPS AND GUARD CIRCUITS HARD WIRED
18 ALL MECHANISMS	NOISE	HEARING LOSS	FORESEEABLE	NOISE <80 dBA
19 AIRBORNE DUST	PRODUCTS	VARIOUS	FORESEEABLE	NO ACTION FOR NON-TOXIC MATERIALS
20 CONTAMINATION FROM MACHINE	FOOD PRODUCTS	FOOD POISONING	FORESEEABLE	FOOD CONTACT PARTS MADE FROM FOOD GRADE MATERIALS FOOD CONTACT PARTS EASY CLEAN
21 COMPRESSED AIR COMPONENTS	EXPLOSION	VARIOUS	LOW	APPROVED COMPONENTS USED



OVERVIEW OF CHANGE PARTS

3.3 • DISMANTLING •

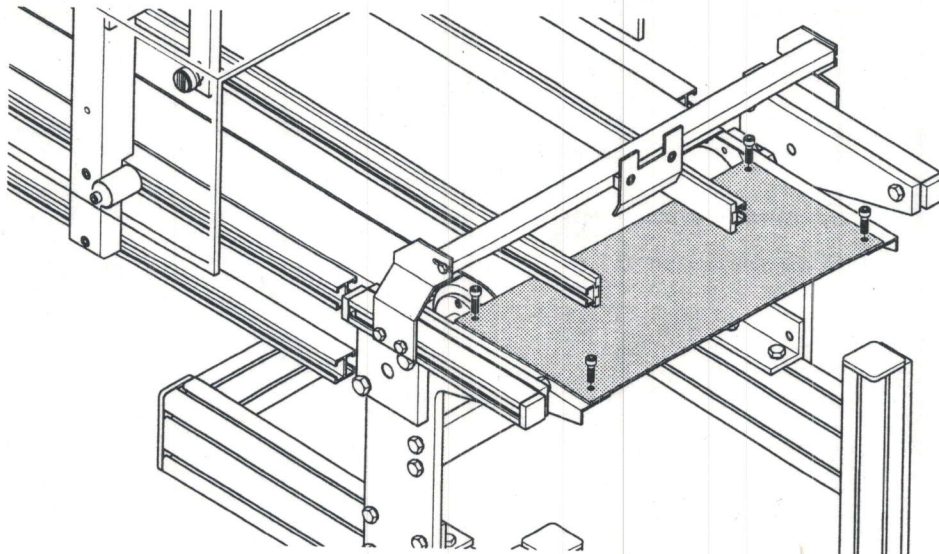
This section tells you how to dismantle the parts relevant to a change of pack size. When carrying this out you should dismantle the machine in the following order:

- 3.3.1 Infeed Conveyor Dead Plate
- 3.3.2 Packet Closer Guide Bar assembly
- 3.3.3 Packet Closer Plate
- 3.3.4 Backstop Control Plate (if fitted)
- 3.3.5 Elevating Table
- 3.3.6 Tucker Unit
- 3.3.7 Folding Plates
- 3.3.8 Lateral Sealer Heater Bar
- 3.3.9 Film Reel
- 3.3.10 Tear Tape Reel (if fitted)

3.3.1 Infeed Conveyor Dead Plate

To remove this part carry out the following procedure:

- a) Remove the bolts securing the plate to the brackets at the end of the Infeed Conveyor.
- b) Lift the dead plate from the machine.
 - See the following diagram.



Note: If the WIDTH of the new pack does not differ from that of the previous pack being wrapped, it normally means the same dead plate will be used for both packs. However, it is still recommended that the dead plate be removed as it will afford easier access to the machine elevating table.