

Customer Supply Agreement (CSA)

ILAPAK INTERNAL INFORMATION:

Ilapak reference number: **US-2693.2**
Date: **12/2/2016**
Customer: **Ferrara Candy Company**

CUSTOMER ORDER INFORMATION:

PO#: **749349**
Order Date: **12/21/2015**
Machine type: **LUX 24C**

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Customer Supply Agreement (CSA)

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PROJECT OVERVIEW

PRODUCT TABLE

The table below lists all the combinations of products, film types and package types you require from your new Ilapak machine. The dimension of each package must be large enough to contain product to be packed. Please check this table for accuracy, as changes to this table **may change the specification and shipment date of your machine**:

LUX24c – Pouch forming and filling machine				
PRODUCT DETAILS				
• Formats	1	2	3	4
• Customer's Format ID	C - F028	D - F029	L - F030	Trolli - F031
• Product	TBC	TBC	TBC	Trolli
POUCH DETAILS				
• Bag type	Doy bag			
• Dimension [HxWxG"]	5.75" W X 7.25" H x 2.25" G	5.75" W X 8.00" H x 2.75" G	6.5" W X 8.00" H x 2.75" G	8.00" W X 9.50" H x 3.00" G
• Reference drawing (see approved layout drawings p.20-27)				
• Dosage [Oz.]	8	10	14	30.4
• Optional	Zipper closure, tear notch, hang hole			
PRODUCTION				
• Production capacity [ppm]	120 up to 180 subject to final review	100 up to 150 subject to final review	80 up to 180 subject to final review	60 subject to final review
• Mechanical speed[ppm]	200			
FILM				
• Film Type	TBD			
• Max web width [mm]	850			
• Max. Roll Diameter [mm]	600			
• Max. Roll Weight [Kg]	100			
• Inside Core Diameter	152			

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CHANGE ORDER #1 - FORMATS

FORMATS DETAILS				
• Formats	5 (Format 1 on CO)	6 ¹ (Format 2 on CO)	7 ² (Format 3 on CO)	8 (Format 4 on CO)
• Customer's Format ID	A – F039	B – F040	C E – F030	Trolli 34 – F041
• Product	TBD	TBD	TBD	Trolli
• Bag type	Doy bag			
• Dimension [WxHxG "]	5.25" x 7" x 2"	5.75" x 7.25" x 1.5"	6.5" x 7.25" x 2.75"	9.875" x 11.3" x 3.4"
• Reference drawing • (see approved layout drawings p.20-27)				
• Dosage [Oz.]	TBD	TBD	TBD	3.5 lb.
• Optional	Zipper closure, tear notch, hang hole			
• Production capacity [ppm]	120 up to 180 TBC	120 up to 180 TBC	80 up to 180 TBC	30 up to 50 TBC

¹Format 2 (Item 2) is composed of a partial set of size parts, sharing some of them with the format 5.75"x8"x2.75", already purchased with the PO 749349 and further formats modifications.

²Format 3 can be considered included in the Format 6.5"x8"x2.75", already purchased with the PO 749349 and further formats modifications. The validity of the above terms is subject to the formal confirmation of the Format 6.5"x8"x2.75" and 5.75"x8"x2.75".

NOTE: Machine speed and efficiency will be confirmed after receiving product samples and performing the related dosing tests.

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CHANGE ORDER #2 REV.1 – FORMATS

FORMATS DETAILS		
• Formats	1 ¹	2 ²
• Customer's Format ID	F042	F055
• Product	Trolli	TBC
• Bag type	Doy bag	Doy Bag
• Dimension [WxHxG ""]	9x11x1,7+1,7"	8x8.5x2.5
• Reference drawing		
• Dosage [Oz.]	28.8	TBC
• Optional	Zipper closure, tear notch, hang hole	
• Production capacity [ppm]	30 up to 50 TBC	TBC

¹Proposed format does not include the entire grippers head.

²Format 2 (Item 2) is composed of a partial set of size parts, sharing some of them with a format already purchased

NOTE: Machine speed and efficiency will be confirmed after receiving product samples and performing the related dosing tests.

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Machine type: LUX 24C

MACHINE PERFORMANCE

The machine performance depends on the sealability of your film, your product's characteristics and properties, and the arrival/discharge of your product to and from your Ilapak machine.

- Ilapak is not responsible for product feeding design by others. Final production speeds will be based on product feeding dynamics as determined by others.

FILM AND PRODUCT SAMPLES

We kindly require film and product samples to be sent to Ilapak for testing **before being able to confirm machine specifications** (see page 19 for more information). **This Customer Supply Agreement is subject to change in the event that Ilapak has not received all products and film for evaluation that pertain to this application.**

MACHINE STACK-UP AND ELEVATION REQUIREMENTS

The total stack-up height of the Ilapak machine and its required elevation clearance is an important item for determination by the customer during the purchasing process. At the time of purchase of the machine or within the specified deadline provided by Ilapak, the height of the bagger and any associated components of the packaging system (i.e. take-away conveyor, feeding system, additional OEM equipment) need to be approved by the customer and verified to Ilapak. **Ship date of the machine is subject to change pending resolution of outstanding stack-up height issues.**

ENVIRONMENT/WORKING CONDITIONS

Ilapak manufactured equipment is designed to operate in an ambient temperature of 65-95°F (18-35°C) and humidity of 5-95%. Optional devices are available for conditions that are outside of these ranges.

Stainless steel is recommended for wet environments or when condensation is present.

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Machine type: LUX 24C

SPECIAL ATTENTION

Please pay special attention to the following important notes:

1. Your Ilapak machine will be manufactured as detailed in this agreement. All requested changes must be made in writing and submitted to Ilapak project management in Newtown, PA. Ilapak cannot accept verbal discussions as a binding part of this order.
2. The customer is responsible for the positioning, integration and preparation of all electrical and mechanical supplies (for example groundwork, piping, wiring, etc), as well as all upstream and downstream equipment not supplied by Ilapak, and not detailed in this agreement.
3. Please be advised that any custom parts for your machine (i.e., special jaws, folding boxes/forming tubes) are not stocked at our facility. For custom parts there is a lead time of 30-90 days for delivery. We recommend that your company stock any custom parts to avoid possible delays. All parts specific to your machine will be listed in the Spare Parts section of your machine manual. Upon request, Ilapak can provide a separate list of custom parts.

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Machine type: **LUX 24C**

Prices are Exworks: **IMA-Ilapak factories, Bologna, Italy and Arezzo, Italy**

Shipping Address: **Ferrara – Pack Ctr Bolingbrook**
901 Carlow Drive
Bolingbrook, IL 60490

Notes:

1. Unless otherwise stated, pricing does not include installation and training. These costs will be billed at Ilapak's standard rates.
2. Loading dock equipment – It is the responsibility of the customer to have all necessary equipment to unload the machine from their loading dock. Ilapak will not be responsible for any costs associated with equipment rental, etc., for unloading the machine.

Your LUX machine was shipped and received November 14, 2016. Your Weightronic machine is scheduled to ship Exworks Arezzo, Italy mid December 2016, or FAT (DATE SUBJECT TO RECEIPT OF ANY PENDING DETAILS), subject to receipt of scheduled payments, film sample(s), product sample(s) (if required), signed CSA returned by **December 9, 2016**, no revisions to the machine specification and verification of machine stack-up height and resolution of all outstanding issues by date(s) specified. If the customer fails to return the signed CSA by **December 9, 2016**, the customer accepts the machine specification, delivery schedule and terms by default.

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Machine type: **LUX 24C**

MACHINE SPECIFICATION

Machine orientation and finish

The machine is finished in an epoxy powder coating (RAL 9006, grey).

IP (Ingress Protection) Rating

The ILAPAK machine has an IP rating of IP54.

Electrical supply

The ILAPAK machines will be prepared for a 60 Hz / 3-PHASE / 480 V electrical supply, with ground.

The machine will be equipped with security systems required and in compliance with the machine directive ECC n.2006/42/CE and further modifications.

Pneumatic supply

ILAPAK equipment requires 6 bar at 80 psi of clean, dry compressed air, (1) ½" ID air line.

Standard Components and Parts

Unless otherwise stated and accepted, the Ilapak and OEM equipment (if any) will be built to Ilapak's and OEM's standard specification(s).

Machine Manual

The ILAPAK machine manual will be supplied in cd-rom version and will be mailed directly from Ilapak (Newtown, PA) to the machine delivery address unless specified otherwise.

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STANDARD ROLL UNWIND CHART

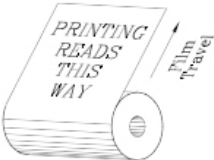


SALES WITH SERVICE

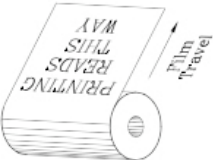
ILAPAK, INC.

STANDARD ROLL UNWIND CHART

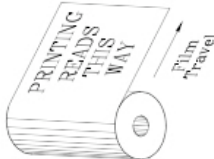
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②



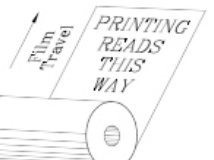
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⑥



⑦



⑧



BAG TYPE	RECOMMENDED UNWIND(S)
Pillow pack	1 - 8
Block bottom	2
Hole punch	2
EZ open notch	2

BAG TYPE	RECOMMENDED UNWIND(S)
Saddle bag	1 - 2
Flow bag	2
Handle bag	2
Doy Pouch	3-4, 7-8

NOTE: Ilapak will not be responsible for losses due to improperly ordered film. Seal dimensions to be confirmed upon order.

DRAWING # DW1015C
DATE: 4/27/15
REP:
REPRODUCTION PROHIBITED

Customer Supply Agreement (CSA)

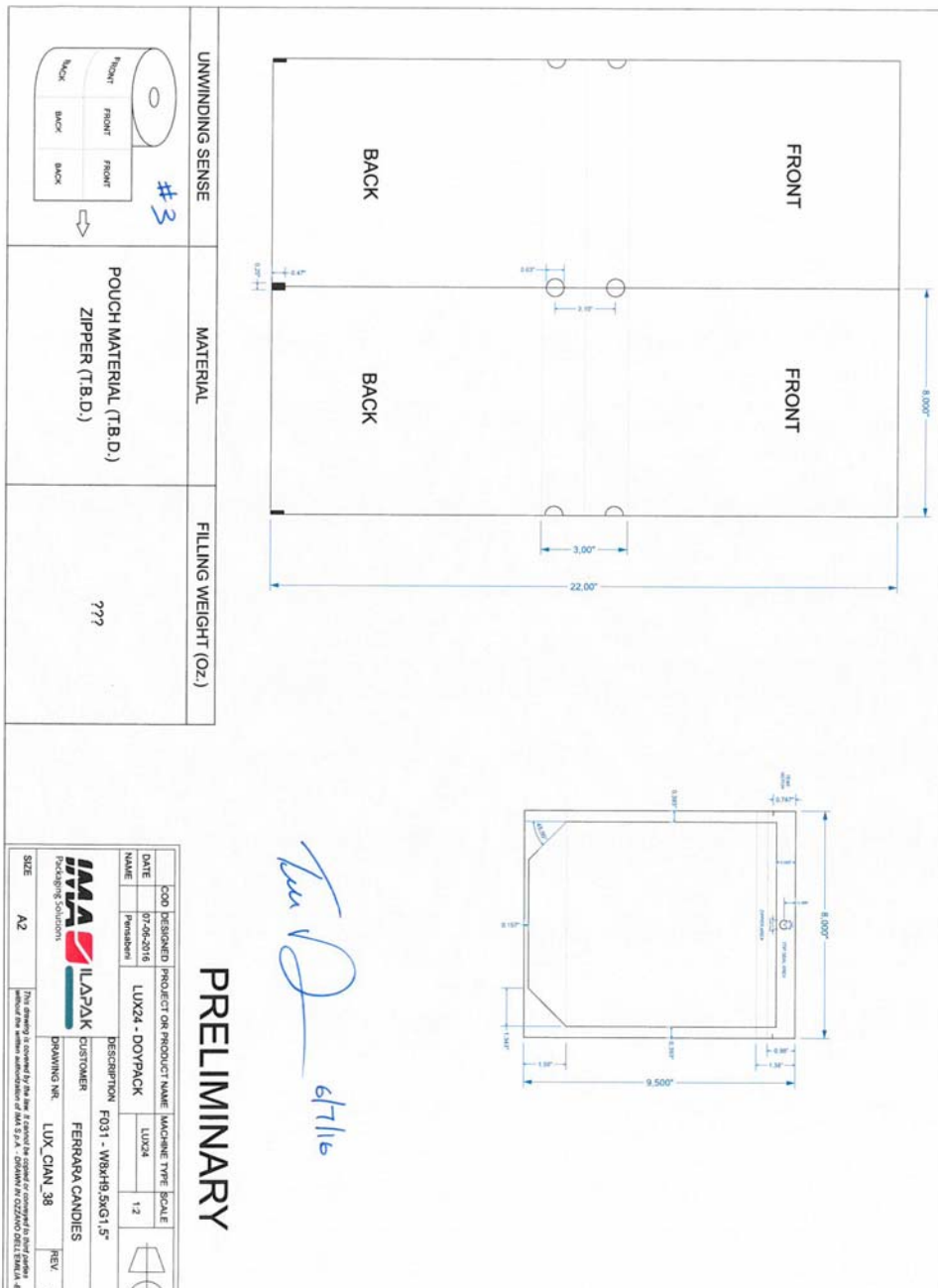
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FILM LAYOUT




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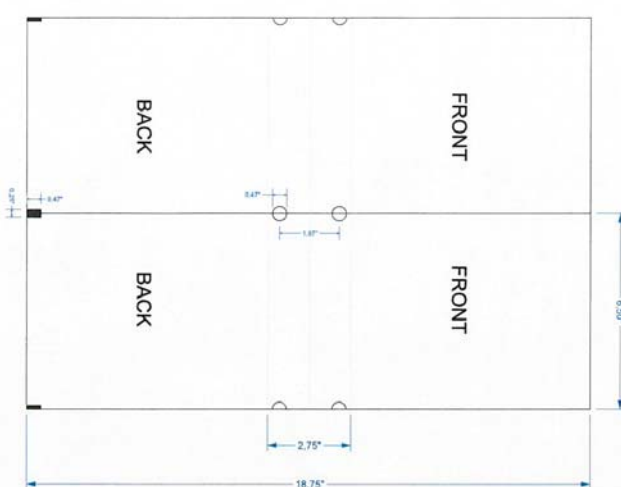
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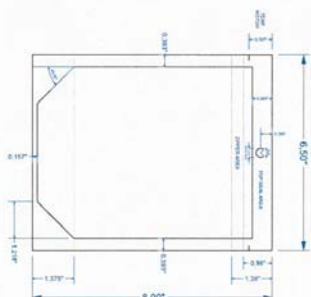
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UNWINDING SENSE	MATERIAL	FILLING WEIGHT (OZ.)
 #3	POUCH MATERIAL (T.B.D.) ZIPPER (T.B.D.)	???





Tux D 5/27/16

PRELIMINARY

CODE	DESIGNED	PROJECT OR PRODUCT NAME	MACHINE TYPE	SCALE
DATE	06/03/2016	LUX24 - DOYPACK	LUX24	1:2
NAME	PRELIMINARY			

DESCRIPTION: **F030 - W6,5xH8xG1,375"**

CUSTOMER: **FERRARA CANDIES**

DRAWING NR.: **LUX_OIAN_37**

REV: **01**

SIZE: **A2**

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Customer Supply Agreement (CSA)

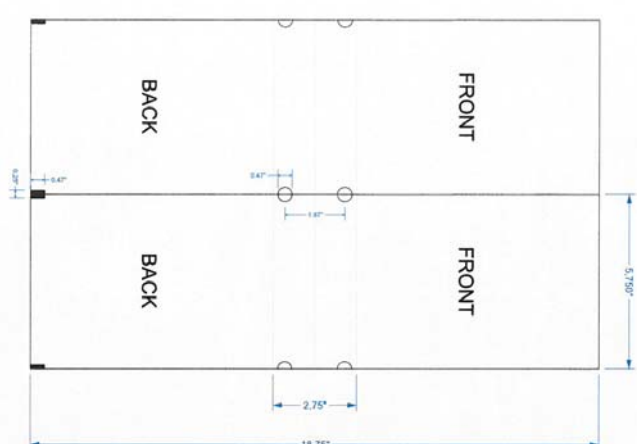
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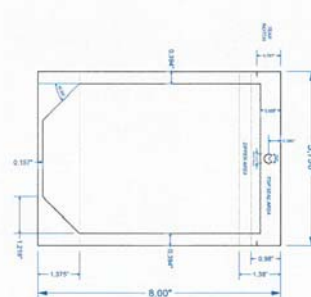
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 Customer: **Ferrara Candy Company**

CUSTOMER ORDER INFORMATION:

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UNWINDING SENSE	MATERIAL	FILLING WEIGHT (OZ.)
 #3	POUCH MATERIAL (T.B.D.) ZIPPER (T.B.D.)	???





Tu D 5/3/16

PRELIMINARY

DATE	06-03-2016	PROJECT OR PRODUCT NAME	LUX24 - DOYPACK	MACHINE TYPE	LUX24	SCALE	1:2
NAME	Perissinaki	DESCRIPTION	F029 - W5,75xH8xG1,375"	CUSTOMER	FERRARA CANDIES	DRAWING NR.	LUX_CIAN_36
		PACKAGING SOLUTIONS DRAWING NR. LUX_CIAN_36 REV 01					
SIZE	A2	This drawing is covered by the law 2 cannot be copied or conveyed to third parties without the written authorization of IMA S.p.A. - DRAWING IN CIZZANO DELTA EMILIA - 48017ALY					


Customer Supply Agreement (CSA)

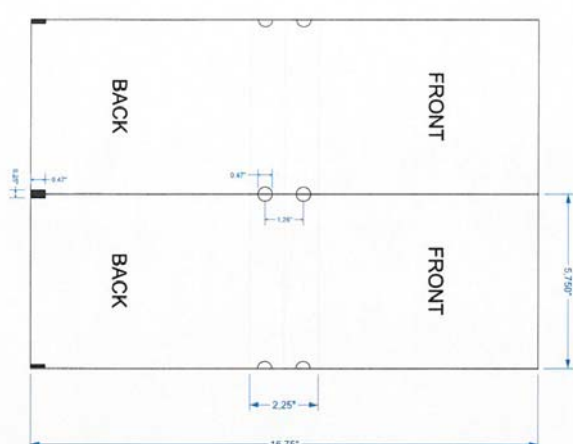
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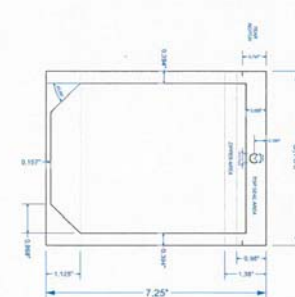
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UNWINDING SENSE	MATERIAL	FILLING WEIGHT (OZ.)
 <p>#3</p>	POUCH MATERIAL (T.B.D.) ZIPPER (T.B.D.)	???





Tua D 5/27/16

PRELIMINARY

CODE	DESIGNED	PROJECT OR PRODUCT NAME	MACHINE TYPE	SCALE
NAME	DATE	LUX24 - DOYPACK	LUX24	1:2
NAME	DATE	DESCRIPTION	F028 - W6.75xH7.25xG1.125"	
CUSTOMER	FERRARA CANDIES	DRAWING NR.	LUX_CIAN_35	REV 01

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Customer Supply Agreement (CSA)

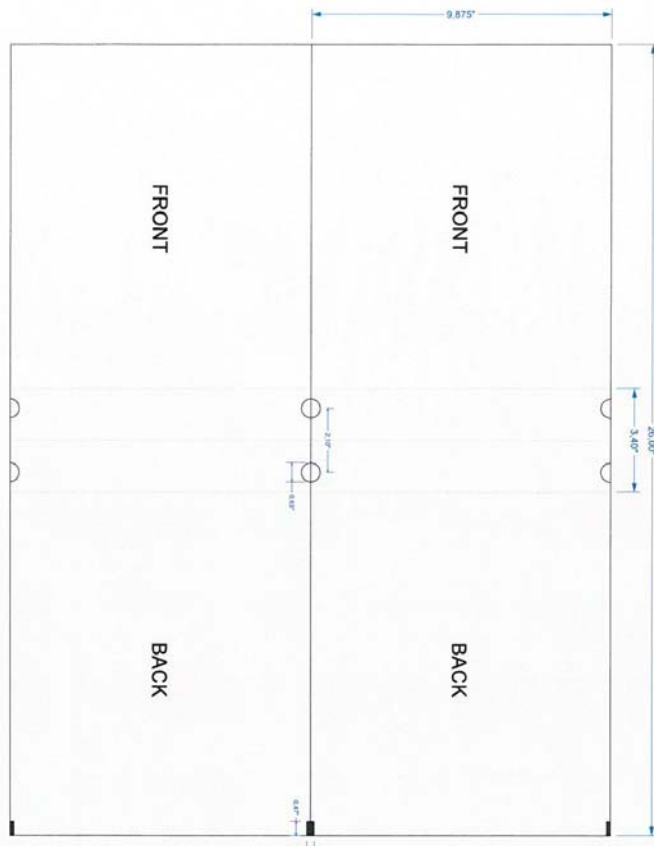
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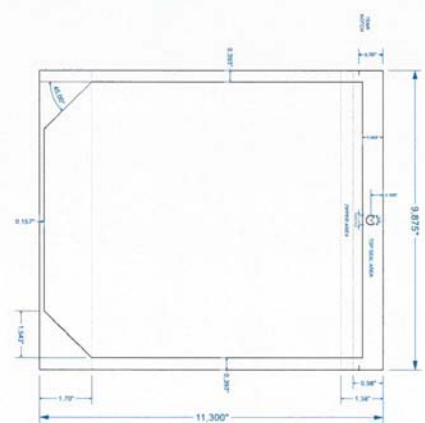
Ilapak reference number: **US-2693.2**
 Date: **12/2/2016**
 Customer: **Ferrara Candy Company**

CUSTOMER ORDER INFORMATION:

PO#: **749349**
 Order Date: **12/21/2015**
 Machine type: **LUX 24C**

UNWINDING SENSE	MATERIAL	FILLING WEIGHT (Oz.)
	POUCH MATERIAL (T.B.D.) ZIPPER (T.B.D.)	???






TD 5/27/16

Tot: 35 Lb

PRELIMINARY

 Packaging Solutions	CUSTOMER FERRARA CANDIES	DRAWING NR. LUX_CIAN_48	REV. 00
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Customer Supply Agreement (CSA)

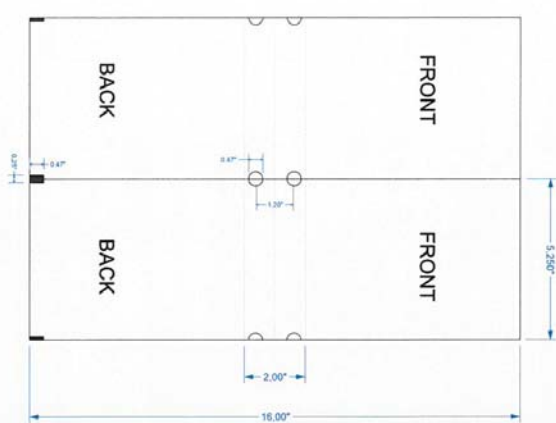
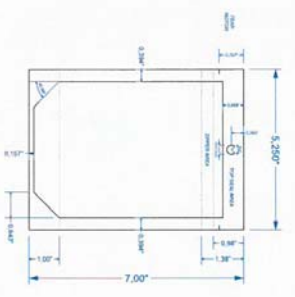
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 Machine type: **LUX 24C**

A





See D 5/27/16

UNWINDING SENSE	MATERIAL	FILLING WEIGHT (OZ.)
 <p>#3</p>	<p>POUCH MATERIAL (T.B.D.) ZIPPER (T.B.D.)</p>	<p>???</p>

PRELIMINARY

DATE	DESIGNED	PROJECT OR PRODUCT NAME	MACHINE TYPE	SCALE
27-05-2016	Penabazou	LUX24 - DOYPACK	LUX24	1:2
DESCRIPTION				
W5_254HTXG1*				
CUSTOMER				
FERRARA CANDIES				
DRAWING NR.				
LUX_CIAN_45				
REV.				
00				



ILAPAK
Packaging Solutions

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Customer Supply Agreement (CSA)

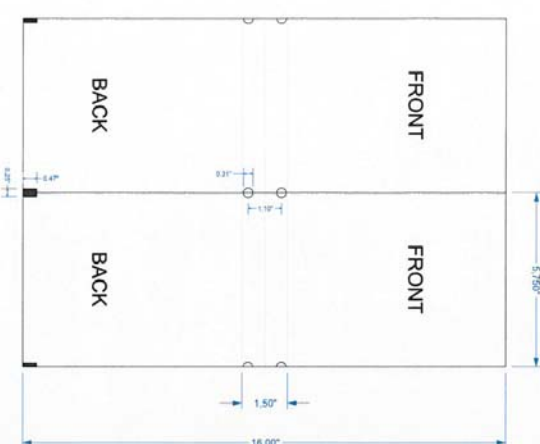
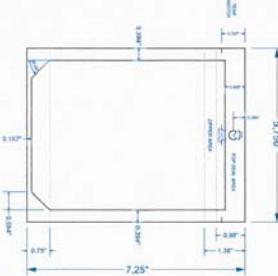
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(B)

UNWINDING SENSE



#3

MATERIAL

POUCH MATERIAL (T.B.D.)
ZIPPER (T.B.D.)

FILLING WEIGHT (OZ.)

???

PRELIMINARY

Tuc D 5/27/16

CODE		PROJECT OR PRODUCT NAME		MACHINE TYPE		SCALE	
DATE	27-05-2016	LUX24 - DOYPACK	LUX24	1:2			
NAME	Persepolis						
DESCRIPTION		WS_75xH7_25xG0_75"					
CUSTOMER		FERRARA CANDIES					
DRAWING NR.		LUX_CIAN_46					
REV		00					
SIZE		A2					

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Customer Supply Agreement (CSA)

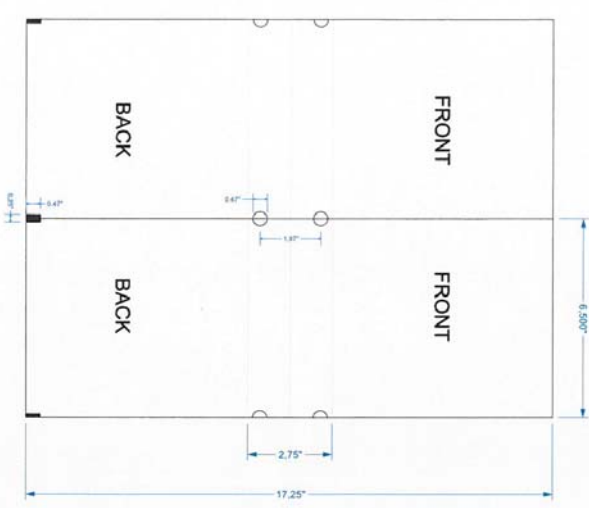
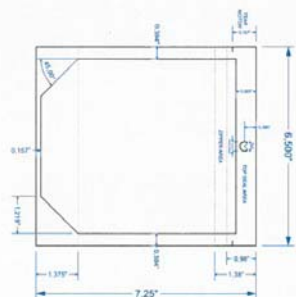
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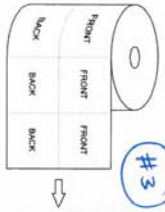
PO#: **749349**
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 Machine type: **LUX 24C**

E

UNWINDING SENSE

#3



MATERIAL


POUCH MATERIAL (T.B.D.)
ZIPPER (T.B.D.)

FILLING WEIGHT (Oz.)

???

PRELIMINARY

Tux D 5/27/16

DATE	27-05-2016	PROJECT OR PRODUCT NAME	LUX24 - DOYPACK	MACHINE TYPE	SCALE
NAME	Peribonini	DESCRIPTION	W6,5xH7,25xG1,375"		
		CUSTOMER	FERRARA CANDIES		
		PROWING NR.	LUX_CHAN_47	REV.	00
					
<small>This drawing is covered by the law. It cannot be copied or conveyed to third parties without the written authorization of ILAPAK S.p.A. - DIREZIONE IN CANTIERI DELLA EMILIA - 40013 BOLOGNA (BO) - ITALY</small>					

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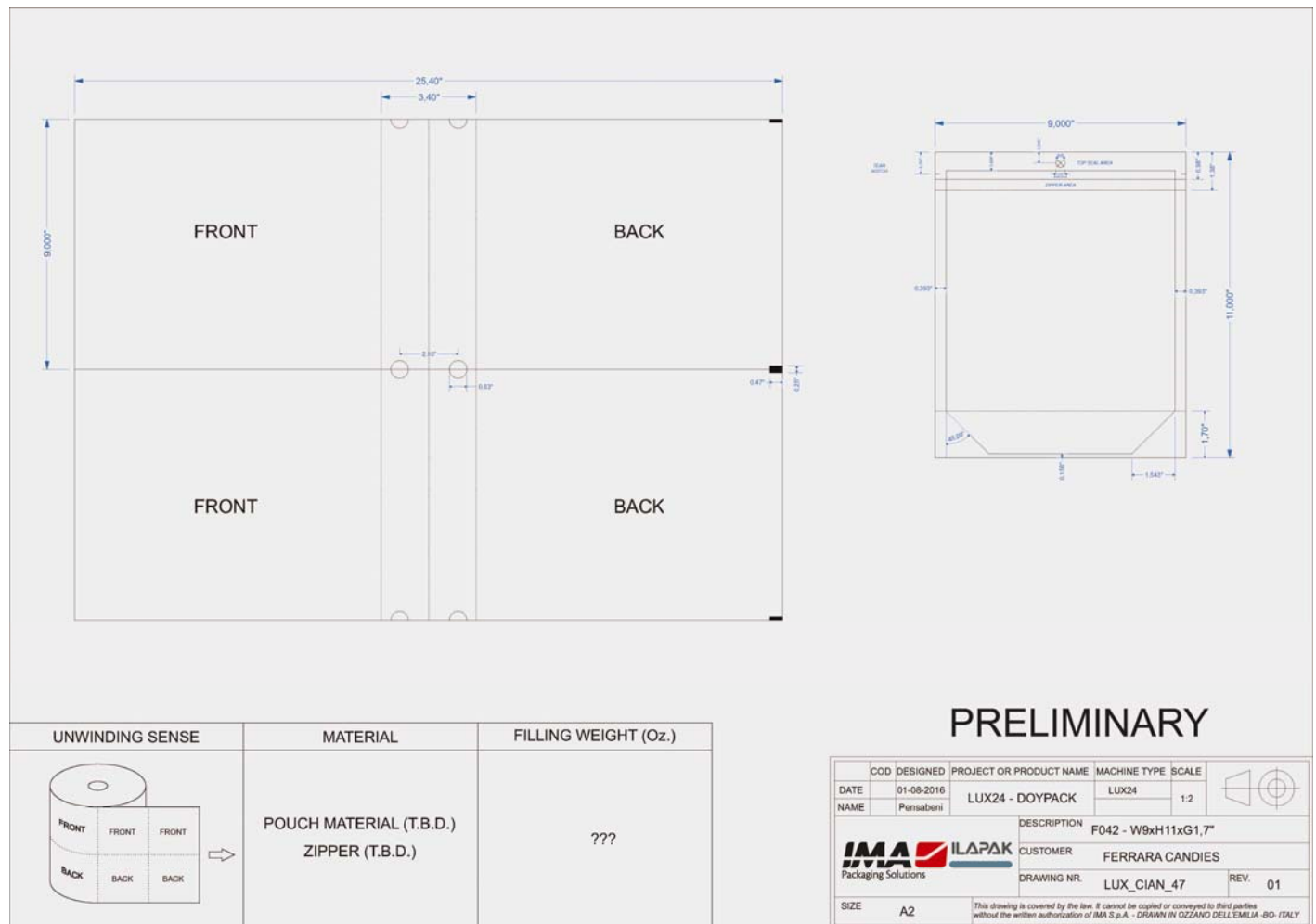
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CHANGE ORDER #2 REV.1 – FORMAT 1 – F042

Per 10/14/2016 email D. Davis to T. Dornan



Customer Supply Agreement (CSA)

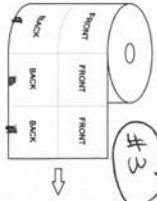
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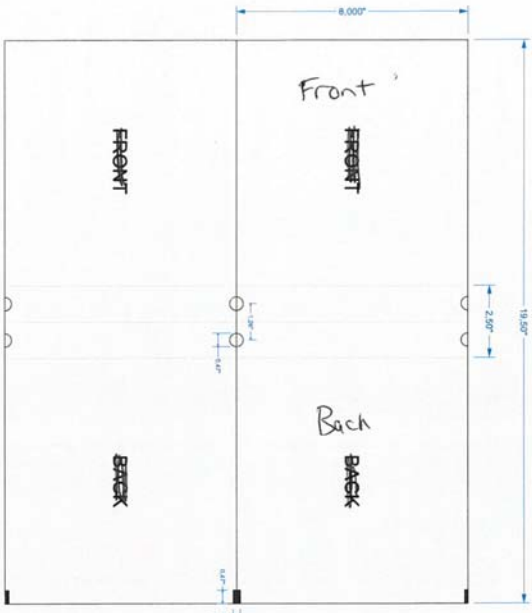
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 Date: **12/2/2016**
 Customer: **Ferrara Candy Company**

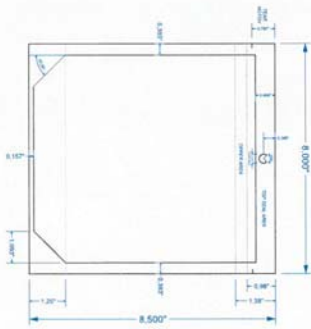
CUSTOMER ORDER INFORMATION:

PO#: **749349**
 Order Date: **12/21/2015**
 Machine type: **LUX 24C**


CHANGE ORDER #2 REV.1 – FORMAT 2 – F055

UNWINDING SENSE	MATERIAL	FILLING WEIGHT (OZ.)
	POUCH MATERIAL (T.B.D.) ZIPPER (T.B.D.)	???







8" Bag Face x 8.5" Height x 2.5" gusset



10/3/16

PRELIMINARY

			
DATE	13/10/2016	PROJECT OR PRODUCT NAME	LUX24 - DOYPACK
NAME	Provision	MACHINE TYPE	LUX24
DESCRIPTION		F055 - 18x18x5.5x2.5"	
CUSTOMER		FERRARA CANDIES	
DRAWING N°		LUX_OIAN_71	
SIZE	A2	REV	00

This drawing is intended to be used as a guide only. It is not to be used for manufacturing purposes without the written authorization of ILAPAK S.p.A. - 00198 ROMA (RM) ITALY

Customer Supply Agreement (CSA)

ILAPAK INTERNAL INFORMATION:

Ilapak reference number: **US-2693.2**
 Date: **12/2/2016**
 Customer: **Ferrara Candy Company**

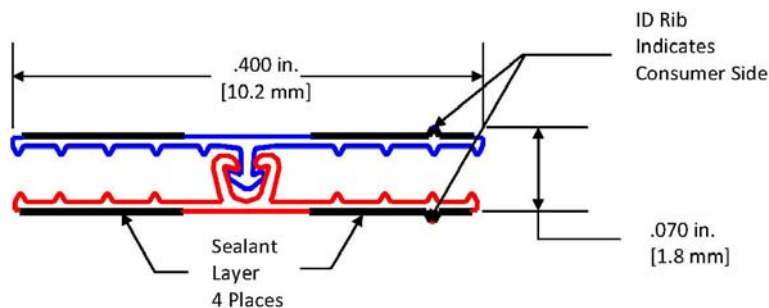
CUSTOMER ORDER INFORMATION:

PO#: **749349**
 Order Date: **12/21/2015**
 Machine type: **LUX 24C**

ZIPPER PROFILE



ZIP-PAK MANTENO TEL 800 488 6973
 1800 Sycamore Road TEL +1 815 468 6500
 Manteno, IL 60950 USA FAX +1 815 468 6550
 www.zippak.com



Part Number: **273-100**

DESCRIPTION

EVEN FLANGED ZIPPER
 GRIP STRIPS

EQUIPMENT

BOSSAR
 TOTANI
 NISHIBE
 PDI
 VOLPACK
 HCI
 ILAPAK
 WATERLINE
 TECHNOMAQ
 RO-AN
 LAUDENBERG

APPLICATIONS

PRE-MADE POUCHES
 STAND-UP POUCHES

STANDARD PACKAGING

SPOOL
 PLASTIC
 FLANGE DIAMETER 19 $\frac{3}{4}$ "
 (50.2cm)
 CORE LENGTH 14 $\frac{1}{4}$ "
 (36.2cm)
 CORE DIAMETER 6"
 (15.2cm)
 SHAFT OD 1 $\frac{1}{2}$ "
 (3.8cm)
 FT/SPOOL 15,000
 METERS/SPOOL (4,572)
PALLET
 SIZE 41" X 48"
 (104 cm X 122 cm)
 BOXES/PALLET 18
 FT/PALLET 270,000
 METERS/PALLET (82,296)

FEATURES INCLUDED

SEALANT LAYER #7

TYPICAL PROPERTIES

MATERIALS — PE

OPENING FORCE:

CONSUMER SIDE: TARGET 1.6 lbs
 MINIMUM 1.2 lbs
 MAXIMUM 2.5 lbs

PRODUCT SIDE: TARGET 3.2 lbs
 MINIMUM 2.0 lbs
 MAXIMUM 4.5 lbs

NOTES:

ALL SPECIFICATIONS ARE
 NOMINAL VALUES

[] BRACKETED DIMENSIONS
 INDICATE MILLIMETERS

May 6, 2011

